



Registered Data Sheet Perforating System Evaluation, API RP 19B Section 1

API Form 19B-Section 1 Conforms to All Requirements of Section 1

Service Company Available to all from Hunting

Gun OD & Trade Name Charge, 7" EXP Gun, 18 SPF 140/20 Degree

Charge Name 7" 45 Gm RDX BH

Manufacturer Charge Part No. FLO-7045-312CF Date of Manufacture 13 April 2015

Gun Type Hollow Steel Carrier, Expendable (HC, E)

Phasing Tested 140/20 degrees, Firing Order: Top down Bottom up

Debris Description Small steel chips, usually retained in carrier

Special Test - See Remarks/Exceptions below

Explosive weight 45 gm, RDX powder, Case Material Steel

Max Temp, °F 325 1 hr 3 hr 24 hr 100 hr 200 hr

Maximum Pressure Rating 13,000 psi, Carrier Material H.T. Steel

Shot Density Tested 18 Shots/ft 18

Recommended Minimum ID for Running 7.50 in.

Available Firing Mode: x Selective x Simultaneous

Debris Weight n/a gm/charge, Debris n/a in³/charge

Remarks/Exceptions per Section 1.11 Special casing used. 9-5/8" 53.5# P-110

Casing Data 9-5/8" OD, Weight 53.5 lb/ft, API Grade, P-110 Date of Section 1 Test 18 June 2015

Target Data 60 OD, Amount of Cement 6,204 lb, Amount of Sand 12,408 lb, Amount of Water 3,250 lb.

Date of Compressive Strength Test 17 June 2015 Briquette Compressive Strength 6,990 psi, Age of Target 28 days

Shot No.	No 1	No 2	No 3	No 4	No 5	No 6	No 7	No 8	No 9	No 10	No 11
Clearance, in.	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77
Casing Hole Diameter, Short Axis, in	1.12	1.13	1.14	1.16	1.11	1.14	1.14	1.15	1.16	1.17	1.12
Casing Hole Diameter, Long Axis, in	1.14	1.15	1.16	1.16	1.14	1.16	1.18	1.18	1.20	1.18	1.16
Average Casing Hole Diameter, in.	1.13	1.14	1.15	1.16	1.13	1.15	1.16	1.17	1.18	1.18	1.14
Total Depth, in.	9.30	10.05	9.30	Lost	11.30	9.30	9.05	8.30	9.05	Lost	9.05
Burr Height, in.	0.07	0.07	0.08	0.06	0.10	0.11	0.06	0.13	0.12	0.11	0.13

Shot No.	No 12	No 13	No 14	No 15	No 16	No 17	No 18	No 19	No 20	No 21	No 22	Average
Clearance, in.	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	XXXXXX
Casing Hole Diameter, Short Axis, in	1.06	1.14	1.13	1.05	1.07	1.05	1.15	1.15	1.10	1.14	1.10	1.12
Casing Hole Diameter, Long Axis, in	1.11	1.16	1.15	1.10	1.13	1.09	1.20	1.16	1.10	1.18	1.16	1.15
Average Casing Hole Diameter, in.	1.09	1.15	1.14	1.08	1.10	1.07	1.18	1.16	1.10	1.16	1.13	1.13
Total Depth, in.	Lost	8.55	8.55	7.55	7.80	7.80	8.55	8.05	8.55	9.05	9.30	8.87
Burr Height, in.	0.12	0.16	0.20	0.10	0.09	0.12	0.17	0.11	0.14	0.03	0.07	0.12

Remarks _____

Manufacturer's Certification

Type of Certification: Self Third Party

I certify that these tests were made according to the procedures as outlined in API 19B: Recommended Practice for Evaluation of Well Perforators, Second Edition, September 2006. All of the equipment used in these tests, such as the guns, jet charges detonator cord, etc., was standard equipment with our company for the use in the gun being tested and was not changed in any manner for the test. Furthermore, the equipment was chosen at random from stock and therefore will be substantially the same as the equipment that would be furnished to perforate a well for any operator. API neither endorses these tests nor recommends the use of the perforator system described.

CERTIFIED BY [Signature] President 15 July 2015 Hunting Titan 143 HCR 4361, Milford, TX 76670, USA

RECERTIFIED _____ (Company Official) (Title) (Date) (Company) (Address)

Name of test as it should appear on website: 7-in. EXP 18 SPF w/ FLO-7045-312CF

Name of test as it appears on application and application date: _____



Registered Data Sheet Perforating System Evaluation, API RP 19B Section 1

Service Company Available to all from Hunting Explosive weight 45 gm, RDX powder, Case Material Steel
 Gun OD & Trade Name Charge, 7" EXP Gun, 18 SPF 140/20 Degree Max Temp, °F 325 1 hr 3 hr 24 hr 100 hr 200 hr
 Charge Name 7" 45 Gm RDX BH Maximum Pressure Rating 13,000 psi, Carrier Material H.T. Steel
 Manufacturer Charge Part No. FLO-7045-312CF Date of Manufacture 13 April 2015 Shot Density Tested 18 Shots/ft 18
 Gun Type Hollow Steel Carrier, Expendable (HC, E) Recommended Minimum ID for Running 7.50 in.
 Phasing Tested 140/20 degrees, Firing Order: x Top down Bottom up Available Firing Mode: x Selective x Simultaneous
 Debris Description Small steel chips, usually retained in carrier Debris Weight n/a gm/charge, Debris n/a in³/charge

Remarks/Exceptions per Section 1.11 Special casing used. 9-5/8" 53.5# P-110

Casing Data 9-5/8" OD, Weight 53.5 lb/ft, API Grade, P-110 Date of Section 1 Test 18 June 2015
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Shot No.	No 23	No 24	No 25	No 26	No 27	No 28	No 29	No 30	No 31	No 32	No 33	
Clearance, in.	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	0.77	
Casing Hole Diameter, Short Axis, in	1.14	1.11	1.07	1.15	1.15	1.04	1.15	1.08	1.17	1.15	1.09	
Casing Hole Diameter, Long Axis, in	1.14	1.20	1.07	1.15	1.15	1.06	1.20	1.15	1.18	1.11	1.09	
Average Casing Hole Diameter, in.	1.14	1.16	1.07	1.15	1.15	1.05	1.18	1.12	1.18	1.13	1.09	
Total Depth, in.	Lost	9.55	Lost	9.30	10.30	8.55	9.05	7.80	8.55	9.05	8.55	
Burr Height, in.	0.19	0.08	0.10	0.17	0.12	0.19	0.17	0.15	0.12	0.23	0.10	
Shot No.	No 34	No 35	No 36	No 37	No 38	No 39	No 40	No 41	No 42	No 43	No 44	Average
Clearance, in.	0.77	0.77										XXXXXXXX
Casing Hole Diameter, Short Axis, in	1.13	1.08										1.15
Casing Hole Diameter, Long Axis, in	1.15	1.09										1.13
Average Casing Hole Diameter, in.	1.14	1.09										8.87
Total Depth, in.	7.55	9.30										0.12
Burr Height, in.	0.07	0.116										

Remarks

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